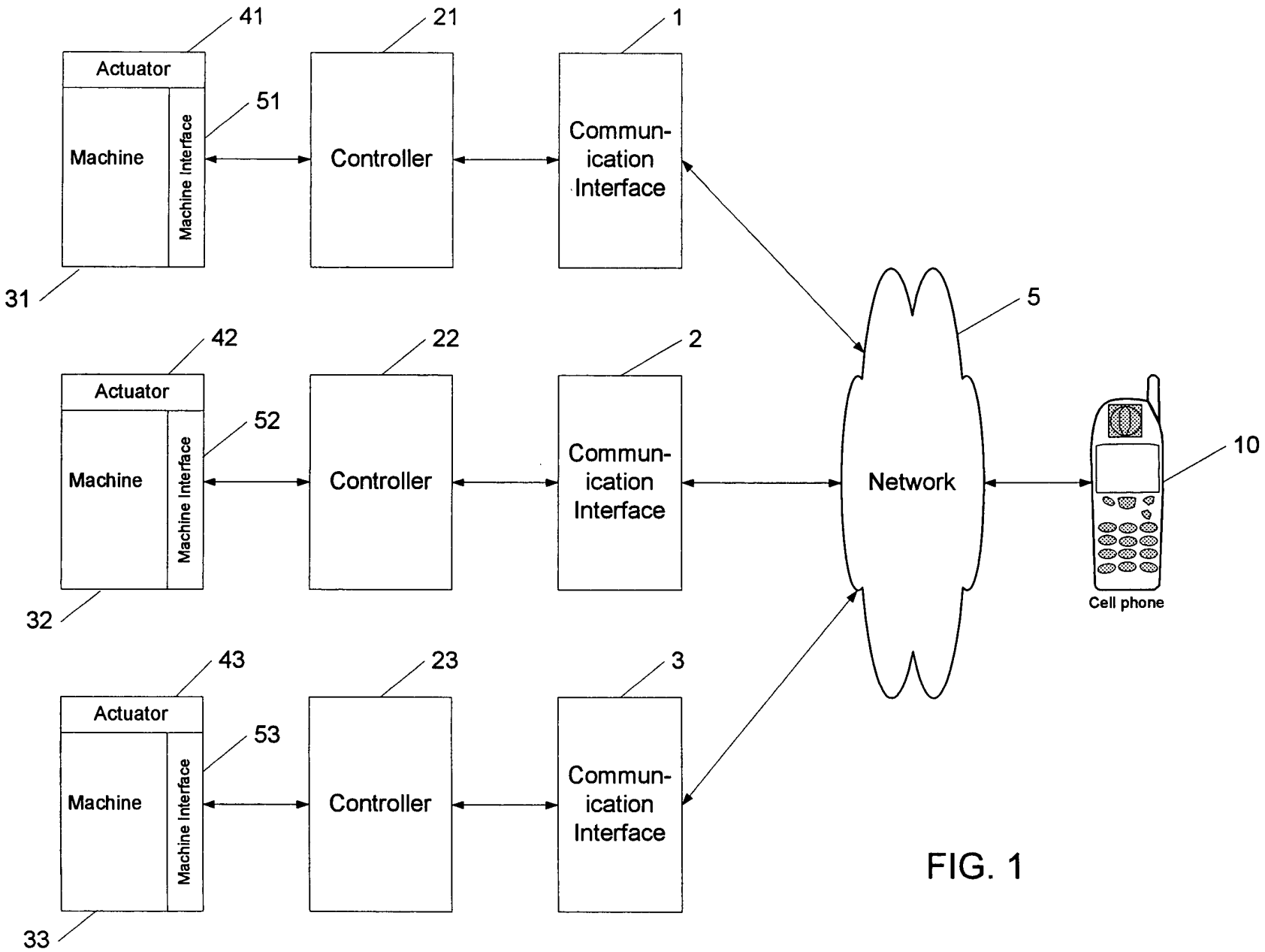
41
21
1
Actuator
Machine
Machine Interface
51
Controller
Commun-
ication
Interface
31
42
22
2
Actuator
Machine
Machine Interface
52
Controller
Commun-
ication
Interface
5
Network
10
Cell phone
32
43
23
3
Actuator
Machine
Machine Interface
53
Controller
Commun-
ication
Interface
33

FIG. 1